



## Material - DIN EN 12164 CuZn40Pb2 (CW617N)

**Standard Specification for Copper and Copper Alloy Rod for Free Machining Purpose**

**Group - Non Ferrous Copper Alloys**

**Sub Group - DIN EN 12164 CuZn40Pb2 Copper and Copper Alloy Rod for Free Machining Purpose**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Rod**

Chemical Composition			Heat Treatment	
Aluminium	Al %	0.050 max.	As Raw or Solution Heat Treated	
Iron	Fe %	0.300 max.		
Nickel	Ni %	0.300 max.		
Lead	Pb %	1.600 - 2.500		
Tin	Sn %	0.300 max.		
Other	Ot %	0.200 max.		
Copper	Cu %	57.000 - 59.000		
Zinc	Zn %	Balance		
-	-	-	Mechanical Properties	
-	-	-	Tensile Strength in Mpa	360 min.
-	-	-	Yield Strength in Mpa	150 min.
-	-	-	Elongation in %	15 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in HV	90 min.
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
B 124 CW617N	ASTM	USA	Rod
CuZn40Pb2	ISO	International	Rod
LS59-2	GOST	Russia	Rod
CuZn40Pb2	SFS	Finland	Rod
CW617N	SFS	Finland	Rod
CuZn40Pb2	BS	British	Rod
CW617N	BS	British	Rod

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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